

Purchase Order Receipt Listing

Monday, November 16, 2015 9:12:29 AM

All amounts are calculated in domestic currency.

All Vendors	PO ID PO30317	Receipt Dates from 11/16/2015 to 11/16/2015	All Line Item Types
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All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt	
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd												
PO30317	3		M7075T6S.160	sf	11/20/2015	11/16/2015	48.0000	\$11.07	0.0000	0	\$531.54	
CAD	No		7075-T6 Sheet .160	sf	48.0000	DCUSER		\$531.54	0.0000	0		
			m133617									
								Total Received Quantity:				48.0000
								Total Qty to Inspect (PO U/M):				0.0000
								Total Reject Quantity:				0.0000
								Total Receipt Value:				\$531.54
								Total Balance Due Quantity:				0.0000

JC OB 54

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 964104
Ship Date 13Nov15 at 16:26 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-865069- 1 Your PO # 30317

ALUMINUM SHEET 7075-T6
.1600 Nom X 48.0000" X 144.0000"
Heat Number Tag No
769734A5 643374

Quantity PCS Wt LBS
48.00 SFT 1 112

MTR

TOTAL: Tags 1 PCS 1 LBS 112

ADD ON TO 864898/864901 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID GW. 250 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

ALUMINIUM • L'ATON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTIC • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 964104
Ship Date 13Nov15 at 16:26 From PFW
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Via VIM DELIVERY
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Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400234421-90		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01679		PRODUCT DESCRIPTION: Kaiser Stretched	
KAISER ORDER NUMBER: 1180715	LINE ITEM: 9	SHIP DATE: 11/06/2014	ALLOY: 7075		CLAD: BARE	TEMPER: T6	
WEIGHT SHIPPED: 2060 LB	QUANTITY: 18 PCS EST.	B/L NUMBER: 2050699	GADGE: 0.1600 IN		WIDTH: 48.000 IN	LENGTH: 144.000 IN	
SHIP TO: COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US				SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US			

MHU 1834595: LOT 769734A5: 18 pieces

DAS

14

9-89

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1512

Test Results:

LOT: 769734A5 CAST: 659 DROP: 63 INGOT: 4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper

T6

Dir/#Tests

LT / 02 (Min:Max)

Ultimate KSI (MPA)

84.7 : 84.9

(584 : 585)

Yield KSI (MPA)

74.1 : 74.3

(511 : 512)

Elongation %

12.2 : 12.4

(ASTM E1251)

Chemistry:

Actual SI FE CU MN MG CR ZN TI V ZR OTHER

0.08 0.23 1.4 0.02 2.5 0.20 5.7 0.03 0.01 0.01 TOT 0.03

Chemistry:

7075 MIN 0.00 0.00 1.2 0.00 2.1 0.18 5.1 0.00 0.00 0.00 MAX 0.05

MAX 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.05 TOT 0.15

Aluminum Remainder

Plant Serial: 4352416

Kaiser Order Number: 1180715

Line Item: 9

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404197802

CstAr

CstOr 271166

Wgt.: 111.697 LB

Date 11/09/2015

Thomas S. Sorensen

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 222.222 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 8719C7/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4352416

Kaiser Order Number: 1180715

Line Item: 9

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404197802

CstAr

CstOr 271166

Wgt.: 111.697 LB

Date 11/09/2015



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075T6
 DATE: 15/11/17

PO / BATCH NO.: 30317/133617

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 485A
 QUANTITY INSPECTED: 485A
 QUANTITY REJECTED: _____

THICKNESS ORDERED: .160"
 THICKNESS RECEIVED: .160"
 SHEET SIZE ORDERED: 4'X12'
 SHEET SIZE RECEIVED: 4'X12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>0-88</u> DATE: <u>15/11/17</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30317

Purchase Order Date 10/30/2015

PO Print Date 11/6/2015

Page Number 1 of 2

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone 905 669 9444

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B6.000X1.000	7075-T6 BAR 6.000" X 1.000"	11/9/2015 13 Yes 11/9/2015		12.00 ✓	\$47.17	\$566.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
SP15-11-7							
Line Total:							\$566.00
2	M7075T6B0.750X4.000	7075-T6 BAR 0.750" X 4.000"	11/9/2015 13 Yes 11/9/2015	FN	12.00 ✓	\$27.92	\$335.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
SP15-11-11							
Line Total:							\$335.00

PO Instructions: quotation # pec st-862278

Note:

11/6/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30317**

Purchase Order Date 10/30/2015

PO Print Date 11/6/2015

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M7075T6S.160	7075-T6 Sheet .160	11/9/2015 Yes 11/9/2015	48.00 sf	\$14.48	\$695.00
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MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12
OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

4	71401-45	PROCUREMENT QUALITY CLAUSES	11/9/2015 No 11/9/2015	1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$695.00

Line Total: \$0.00

PO Total: \$1,596.00

PO Instructions: quotation # pec st-862278

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 11/6/2015